

GRES PORCELLANATO TECHNICAL FEATURES - COMPLIANT WITH STANDARDS EN 14411 (ISO 13006) ANNEX G GROUP BIa



Sizes 60x120 cm 23%"x47 4" 60x60 cm 23%"x23%" 60x60 cm 23%"x23%" 월 20mm 월 9mm 월 20mm 월 20mm	30x60 cm 11¾"x23‰" ▇ 9mm		
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				Requisites for nominal size N			Trust		
		Technical features	Test method	7 cm ≤ N < 15 cm	N ≥ 15 cm		Matte	Grip	Outdoor
				(mm)	(%)	(mm)	rectified	rectified	rectified
Regularity features		Length and width	ISO 10545-2	± 0,9 (*) Non-rect. ± 0,4 (*) Rect.	± 0,6 (*) Non-rect. ± 0,3 (*) Rect.	± 2,0 (*) Non-rect. ± 1,0 (*) Rect.	Suitable for	Suitable for	Suitable for
		Thickness		± 0,5 (**)	± 5 (**)	± 0,5 (**)	Suitable for	Suitable for	Suitable for
		Straightness of sides		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 1,5 (***) Non-rect. ± 0,8 (***) Rect.	Suitable for	Suitable for	Suitable for
		Perpendicularity (Measurement only on short edges when L/I ≥ 3)		± 0,8 (***) Non-rect. ± 0,4 (***) Rect.	± 0,5 (***) Non-rect. ± 0,3 (***) Rect.	± 2,0 (***) Non-rect. ± 1,5 (***) Rect.	Suitable for	Suitable for	Suitable for
	$\begin{pmatrix} \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\$	Surface flatness		c.c. ± 0,8 Non-rect. c.c. ± 0,6 Rect.	c.c. ± 0,5 Non-rect. c.c. ± 0,4 Rect.	c.c. ± 2,0 Non-rect. c.c. ± 1,8 Rect.	Not applicable to "strong" structures	Not applicable to "strong" structures	Not applicable to "strong" structures
				e.c. ± 0,8 Non-rect. e.c. ± 0,6 Rect.	e.c. ± 0,5 Non-rect. e.c. ± 0,4 Rect.	e.c. ± 2,0 Non-rect. e.c. ± 1,8 Rect.			
				w. ± 0,8 Non-rect. w. ± 0,6 Rect.	w. ± 0,5 Non-rect. w. ± 0,4 Rect.	w. ± 2,0 Non-rect. w. ± 1,8 Rect.			
			ISO 10545-3	E≤ 0,5% Individual Maximum 0,6%			≤0.1%	≤0.1%	≤0.1%
features		mass)	ASTM C373-18	Requirement ANSI A137.1-2017 Water Absorption Max < 0,5%			≤0.5%	≤0.5%	≤0.5%
Bulk mechanical features		Breaking strenght	10545-4	S ≥ 700N (for thickness < 7,5mm) S ≥ 1300N (for thickness ≥ 7,5mm)			S ≥1500 N	S≥1500 N	S ≥10000 N
		Bending resistance	150 10545-4	R ≥ 35 N/mm²			R ≥40 N/mm²	R ≥40 N/mm²	R ≥45 N/mm²
		Bending and breaking load resistance ⁽⁴⁾⁽⁵⁾	EN 1339 Annex F		-				≥U7 30x60 ≥T11 60x60 ≥U4 45x90 60x120
		Impact resistance	ISO 10545-5	Declared value			≥0.55	≥0.55	≥0.55
Surface mechanical features		Deep abrasion resistance of unglazed tiles	ISO 10545-6	≤ 175 mm³			≤150mm³	≤150mm³	≤150mm³

* Permitted deviation, in % or mm, from the average size of each tile (2 or 4 sides) with respect to the manufacturing size (W).

** Permitted deviation, in % or mm, from the average thickness of each tile with respect to the cited manufacturing thickness (W).

*** Maximum permitted straightness deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

**** Maximum permitted perpendicularity deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

**** Maximum permitted centre curvature deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

e.c. Maximum permitted corner curvature deviation, in % or mm, with respect to the corresponding manufacturing sizes (W).

w. Maximum permitted bending deviation, in % or mm, with respect to the diagonal calculated according to manufacturing sizes (W).

(1) Determining the slip resistance of pedestrian surfaces; not applicable to sports flooring or road traffic flooring.

(2) The anti-slip performance is guaranteed at the time of delivering the product.

(3) However, tiles with a DCOF of 0.42 or greater are not necessarily suitable for all projects. The specifier shall determine tiles appropriate for specific project conditions, considering by way of example, but not in limitation, type of use, traffic, expected contaminants, expected maintenance, expected wear, and manufacturers' guidelines and recommendations."
(4) For further details, please refer to the outdoor design general catalogue.

(5) Only for products with 20 mm thickness



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Sizes	60	0x120 cm 23%"x47 ⁄4" ₩ 20mm	60x60 cm 23%"x23%" 60x60 cm ₿ 9mm ₿		60x60 cm 235⁄8"x235∕ ₩ 20mm	8"	30x60 cm 11 ₩ 9n	30x60 cm 11¾"x23%" ▇ 9mm	
				Requisites for r	Trust				
		Technical features	Test method	7 cm ≤ N < 15 cm (mm)	N ≥ 15 cm (%) (mm)	Matte rectif	fied Grip rectified	Outdoor rectified	
Thermo- igrometric features		Coefficient of linear thermal expansion	ISO 10545-8	Declared value Test passed in accordance with ISO 10545-1		≤7MK ⁻¹	≤7MK ⁻¹	≤7MK ⁻¹	
		Thermal shock resistance	ISO 10545-9			Resistan	t Resistant	Resistant	
		Moisture expansion (in mm/m)	ISO 10545-10	Declare	Declared value		≤0.01% (0.1mm/m)	≤0.01% (0.1mm/m)	
		Frost resistance	ISO 10545-12	Test passed in accordance with ISO 10545-1		Resistan	t Resistant	Resistant	
Physical properties		Bond strenght	EN 1348	Declared value		≥1.0 N/mn (Class C2 - 12004)	n² ≥1.0 N/mm² EN (Class C2 - EN 12004)	≥1.0 N/mm² (Class C2 - EN 12004)	
		Reaction to fire	-	Class A1 or A1 _{fl}		A1 - A1 _f	n A1 - A1 _{fl}	A1 - A1 _{fl}	
Chemical features		Resistance to household chemicals and swimming pool salts		Minimum B class		А	А	А	
		Resistance to low concentrations of acids and alkalis	ISO 10545-13	Declared class		LA	LA	LA	
		Resistance to high concentrations of acids and alkalis		Declared class		HA	НА	НА	
		Stain resistance	ISO 10545-14	Declared class		5	5	5	
Safety characteristics (1)(2)		Booted ramp test	DIN EN 16165 ANNEX B (EX DIN 51130)	Declare	d class	R10	R12	R11	
		Barefoot Ramp test	DIN EN 16165 ANNEX A (EX DIN 51097)	Declare	d value	A+B	A+B+C	A+B+C	
			BS EN 16165 ANNEX C (EX BS 7976)	PTV ≥ 36 classifies the s	fies the surface as "low slip risk"		Wet ≥36Dry≥36Wet	≥36Dry≥36Wet	
	ics (Pendulum friction Test	AS 4586	Declared Classification of the new pedestrian surface materials according to the Pendulum Test		Class P3	3 Class P4	Class P4	
			UNE 41901 EX:2017	Declare	d value	Class C2	2 Class C3	Class C3	
		Coefficient of friction	B.C.R.A. Rep. CEC/81	Min. Dec. 236/ε μ >0.40 for a sliding leath μ >0.40 for a sliding ha	89 of 14/06/89 er element on a dry _{fl} oor rd rubber element on a _l oor	>0.40Asciu >0.40Bagn	utto >0.40Asciutto ato >0.40Bagnato	>0.40Asciutto >0.40Bagnato	
		Dynamic coefficent of friction (DCOF)	ANSI A 326.3	-		Wet DCOF ≥	0.50 Wet DCOF ≥ 0.5	5 Wet DCOF ≥ 0.55	

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